The next generation
self centering steady rests

AX Steady Rests

LMCworkholding.com
Workholding’s First Call
When you need a Steady Rest

- When you have long shaft turning
- When you need to have the work piece centered
- To give support at several positions
- Extreme work piece length
- To reduce chatter and vibration
- For slim and heavy work pieces
- Custom made Special Steady Rest

Atling Advantage

1. Swing away arm: Upper, lower or both, without reducing gripping range
2. Flexibility to convert to swing away later on
3. Flexibility to convert external to internal clamping cylinder
4. Space reduction with the innovative AXI series

AXI Series, the Next Generation Steady Rest

To be able to have a slimmer and more compact series, Atling developed the new AXI model which is the latest innovation for the Steady Rests. AXI = internal cylinder gives you more opportunities to fit when the space is limited and still need a big clamping size.

Swing Away Arm comes in AX and AXI Series

Innovative design for swing away arms is compatible with all AX1-AX11 Series. You can decide to have as swing away option on upper, lower or both arms, and still keep the same gripping range.

External Cylinder to Internal Cylinder

Atling AX series Steady Rests can be upgraded from AXE series to an AXI series (external cylinder to internal) model, including Swing Away arm. Atling Steady Rests standard models come from AX1E to AX11E and from AX4I to AX11I.

Flexible Application

Atling Steady Rests are used in many different industry sectors such as the automobile, aerospace, rail, energy and general industry. On many operations above and beyond turning alone.

TO OBTAIN GOOD CONCENTRICITY AND SURFACE FINISH THE STEADY REST FROM LMC BECOMES NECESSARY. THE ATLING STEADY REST IS SUITABLE TO FIT INTO ANY CNC OR CONVERTIBLE LATHE IN THE MOST CRITICAL SPACE CONDITIONS.
**Gripping Range**

**Slim design**
Atling size (AX4I-AX11I) comparison competitors.

### Order configuration code

**AX/AS/AN:**
Model serie. (AS only 6, 7 and 8)

**Model Size:**
1 - 11 (according to list)

**Cylinder type:**
E = External Cylinder  
I = Internal Cylinder

**Swing Away:**
N = No swing away  
U = Swing away Upper arm  
L = Swing away Lower arm  
B = Swing away Both arms

**Lubrication Type:**
A = Automatic  
M = Manual

**Lubricant:**
O = Oil  
G = Grease

**Roller type:**
S = Standard  
C = Cambered

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**Gripping Range AX-series (mm)**

<table>
<thead>
<tr>
<th>Model</th>
<th>AX1</th>
<th>AX2</th>
<th>AX3</th>
<th>AX4</th>
<th>AX5</th>
<th>AX6</th>
<th>AX7</th>
<th>AX8</th>
<th>AX8.5</th>
<th>AX8.7</th>
<th>AX9</th>
<th>AX10</th>
<th>AX11</th>
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</thead>
<tbody>
<tr>
<td>Gripping range</td>
<td>6-70</td>
<td>8-105</td>
<td>12-125</td>
<td>12-160</td>
<td>20-200</td>
<td>30-255</td>
<td>45-320</td>
<td>85-360</td>
<td>100-430</td>
<td>140-470</td>
<td>100-510</td>
<td>250-680</td>
<td>450-870</td>
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**Gripping Range S-series (mm)**

<table>
<thead>
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<th>AS6</th>
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<tbody>
<tr>
<td>Gripping range</td>
<td>30-255</td>
<td>45-320</td>
<td>85-360</td>
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**Gripping Range N-series (mm)**

<table>
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<td>6-70</td>
<td>8-105</td>
<td>12-125</td>
<td>12-160</td>
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</tbody>
</table>
Standard AX Series

**AX1E**

- **Gripping range**: 6-70 mm
- **Total max gripping force**: 300 daN
- **Max peripheral roller speed**: 730 m/min
- **Centering accuracy**: 0.02 mm
- **Repeatability**: 0.005 mm
- **Min operating pressure**: 10 bar
- **Max operating pressure**: 25 bar
- **Weight**: 8 kg
- **Mounting holes**: Same as SLU-1

*At constant pressure and clamping force, 20 bar.
**Note: Same hole pattern, can interfere on the bracket.
Check drawings.
**STANDARD AX SERIES**

### AX2E
- **Gripping range:** 8-105 mm
- **Total max gripping force:** 1200 daN
- **Max peripheral rollerspeed:** 930 m/min
- **Centering accuracy:** 0.02 mm
- **Repeatability:** 0.005 mm
- **Min operating pressure:** 10 bar
- **Max operating pressure:** 60 bar
- **Weight:** 17 kg
- **Mounting holes:** Same as SLU-2

**Notes:**
- *Centered pressure and clamping force, 20 bar.
- **Note:** Same hole pattern, can interfere on the bracket. Check drawings.

### AX3E
- **Gripping range:** 12-125 mm
- **Total max gripping force:** 1200 daN
- **Max peripheral rollerspeed:** 930 m/min
- **Centering accuracy:** 0.04 mm
- **Repeatability:** 0.005 mm
- **Min operating pressure:** 10 bar
- **Max operating pressure:** 60 bar
- **Weight:** 23 kg
- **Mounting holes:** N/A

**Notes:**
- *Centered pressure and clamping force, 20 bar.
- **Note:** Same hole pattern, can interfere on the bracket. Check drawings.
**AX4I**

- **Built-in pressure amplifier**
- **Gripping range**: 12-160 mm
- **Total max gripping force**: 3000 daN
- **Max peripheral rollerspeed**: 805 m/min
- **Centering accuracy**: 0.04 mm
- **Repeatability**: 0.005 mm
- **Min operating pressure**: 20 bar
- **Max operating pressure**: 70 bar
- **Weight**: 45 kg
- **Mounting holes**: Same as SLU-3

*At constant pressure and clamping force, 20 bar.
** Note: Same hole pattern, can interfere on the bracket. Check drawings.

**AX4E**

- **Gripping range**: 12-160 mm
- **Total max gripping force**: 3000 daN
- **Max peripheral rollerspeed**: 805 m/min
- **Centering accuracy**: 0.04 mm
- **Repeatability**: 0.005 mm
- **Min operating pressure**: 10 bar
- **Max operating pressure**: 70 bar
- **Weight**: 45 kg
- **Mounting holes**: Same as SLU-3

*At constant pressure and clamping force, 20 bar.
** Note: Same hole pattern, can interfere on the bracket. Check drawings.
**STANDARD AX SERIES**

**AX5I**
- Built-in pressure amplifier
- Gripping range: 20-200 mm
- Total max gripping force: 3500 daN
- Max peripheral rollerspeed: 890 m/min
- Centering accuracy*: 0.06 mm
- Repeatability: 0.005 mm
- Min operating pressure: 20 bar
- Max operating pressure: 70 bar
- Weight: 48 kg
- Mounting holes**: Same as SLU-3.1

*At constant pressure and clamping force, 20 bar.
**Note: Same hole pattern, can interfere on the bracket. Check drawings.

**AX5E**
- Gripping range: 20-200 mm
- Total max gripping force: 3500 daN
- Max peripheral rollerspeed: 890 m/min
- Centering accuracy*: 0.06 mm
- Repeatability: 0.005 mm
- Min operating pressure: 10 bar
- Max operating pressure: 70 bar
- Weight: 48 kg
- Mounting holes**: Same as SLU-3.1

*At constant pressure and clamping force, 20 bar.
**Note: Same hole pattern, can interfere on the bracket. Check drawings.
**AX61**

- Built-in pressure amplifier
- Gripping range: 30-255 mm
- Total max gripping force: 4500 daN
- Max peripheral roller speed: 890 m/min
- Centering accuracy*: 0.04 mm
- Repeatability: 0.005 mm
- Min operating pressure: 20 bar
- Max operating pressure: 70 bar
- Weight: 73 kg
- Mounting holes**: Front holes same, new rear holes needed

*At constant pressure and clamping force, 20 bar
**Note: Same hole pattern, can interfere on the bracket.
Check drawings.

**AX6E**

- Gripping range: 30-255 mm
- Total max gripping force: 4500 daN
- Max peripheral roller speed: 890 m/min
- Centering accuracy*: 0.04 mm
- Repeatability: 0.005 mm
- Min operating pressure: 10 bar
- Max operating pressure: 70 bar
- Weight: 83 kg
- Mounting holes**: Front holes same, new rear holes needed

*At constant pressure and clamping force, 20 bar
**Note: Same hole pattern, can interfere on the bracket.
Check drawings.
**AX71**

- Built-in pressure amplifier
- Gripping range: 45-320 mm
- Total max gripping force: 5500 daN
- Max peripheral roller speed: 655 m/min
- Centering accuracy*: 0.06 mm
- Repeatability: 0.005 mm
- Min operating pressure: 20 bar
- Max operating pressure: 70 bar
- Weight: 148 kg
- Mounting holes**: Front holes same, new rear holes needed

*At constant pressure and clamping force, 20 bar.
** Note: Same hole pattern, can interfere on the bracket. Check drawings.

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**AX7E**

- Gripping range: 45-320 mm
- Total max gripping force: 5500 daN
- Max peripheral roller speed: 655 m/min
- Centering accuracy*: 0.06 mm
- Repeatability: 0.005 mm
- Min operating pressure: 10 bar
- Max operating pressure: 70 bar
- Weight: 158 kg
- Mounting holes**: Front holes same, new rear holes needed

*At constant pressure and clamping force, 20 bar.
** Note: Same hole pattern, can interfere on the bracket. Check drawings.
**AX8E**

- Built-in pressure amplifier
- Gripping range: 85-360 mm
- Total max gripping force: 5500 daN
- Max peripheral roller speed: 765 m/min
- Centering accuracy*: 0.06 mm
- Repeatability: 0.005 mm
- Min operating pressure: 20 bar
- Max operating pressure: 70 bar
- Weight: 143 kg
- Mounting holes**: Adapter plate needed

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**AX8I**

- Built-in pressure amplifier
- Gripping range: 85-360 mm
- Total max gripping force: 5500 daN
- Max peripheral roller speed: 765 m/min
- Centering accuracy*: 0.06 mm
- Repeatability: 0.005 mm
- Min operating pressure: 20 bar
- Max operating pressure: 70 bar
- Weight: 156 kg
- Mounting holes**: Adapter plate needed

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*At constant pressure and clamping force, 20 bar.
**Note: Same hole pattern, can interfere on the bracket. Check drawings.
**AX8.5I**

- Built-in pressure amplifier
- Gripping range: 100-430 mm
- Total max gripping force: 6700 daN
- Max peripheral roller speed: 685 m/min
- Centering accuracy*: 0.06 mm
- Repeatability: 0.01 mm
- Min operating pressure: 20 bar
- Max operating pressure: 60 bar
- Weight: 195 kg
- Mounting holes**: Adapter plate needed

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*At constant pressure and clamping force, 20 bar.
** Note: Same hole pattern, can interfere on the bracket. Check drawings.

**AX8.5E**

- Gripping range: 100-430 mm
- Total max gripping force: 6700 daN
- Max peripheral roller speed: 685 m/min
- Centering accuracy*: 0.06 mm
- Repeatability: 0.01 mm
- Min operating pressure: 10 bar
- Max operating pressure: 60 bar
- Weight: 234 kg
- Mounting holes**: Adapter plate needed

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*At constant pressure and clamping force, 20 bar.
** Note: Same hole pattern, can interfere on the bracket. Check drawings.
AX8.71

- Built-in pressure amplifier
- Gripping range: 140-470 mm
- Total max gripping force: 6700 daN
- Max peripheral roller speed: 685 m/min
- Centering accuracy*: 0.06 mm
- Repeatability: 0.01 mm
- Min operating pressure: 20 bar
- Max operating pressure: 60 bar
- Weight: 234 kg
- Mounting holes**: Adapter plate needed

*At constant pressure and clamping force, 20 bar.
**Note: Same hole pattern, can interfere on the bracket. Check drawings.

AX8.7E

- Gripping range: 140-470 mm
- Total max gripping force: 6700 daN
- Max peripheral roller speed: 685 m/min
- Centering accuracy*: 0.06 mm
- Repeatability: 0.01 mm
- Min operating pressure: 10 bar
- Max operating pressure: 60 bar
- Weight: 234 kg
- Mounting holes**: Adapter plate needed
**Standard AX Series**

### AX9I
- **Built-in pressure amplifier**
- **Gripping Range**: 100-510 mm
- **Total max gripping force**: 6800 daN
- **Max peripheral roller speed**: 685 m/min
- **Centering accuracy**: 0.10 mm
- **Repeatability**: 0.02 mm
- **Min operating pressure**: 20 bar
- **Max operating pressure**: 60 bar
- **Weight**: 252 kg
- **Mounting holes**: Adapter plate needed

*At constant pressure and clamping force, 20 bar.

**Note: Same hole pattern, can interfere on the bracket. Check drawings.**

### AX9E
- **Gripping Range**: 100-510 mm
- **Total max gripping force**: 6800 daN
- **Max peripheral roller speed**: 685 m/min
- **Centering accuracy**: 0.10 mm
- **Repeatability**: 0.02 mm
- **Min operating pressure**: 10 bar
- **Max operating pressure**: 60 bar
- **Weight**: 280 kg
- **Mounting holes**: Adapter plate needed

*At constant pressure and clamping force, 20 bar.

**Note: Same hole pattern, can interfere on the bracket. Check drawings.**
**AX10I**

- **Built-in pressure amplifier**
- **Gripping Range**: 250-680 mm
- **Total max gripping force**: 6800 daN
- **Max peripheral roller speed**: 685 m/min
- **Centering accuracy**\*: 0.10 mm
- **Repeatability**: 0.02 mm
- **Min operating pressure**: 10 bar
- **Max operating pressure**: 60 bar
- **Weight**: 370 kg
- **Mounting holes**\**: N/A

\*At constant pressure and clamping force, 20 bar
\**Note: Some hole pattern, can interfere on the bracket.

Check drawings.

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**AX10E**

- **Gripping Range**: 250-680 mm
- **Total max gripping force**: 6800 daN
- **Max peripheral roller speed**: 685 m/min
- **Centering accuracy**\*: 0.10 mm
- **Repeatability**: 0.02 mm
- **Min operating pressure**: 10 bar
- **Max operating pressure**: 60 bar
- **Weight**: 395 kg
- **Mounting holes**\**: N/A

**Built-in pressure amplifier**

**Gripping Range**: 250-680 mm

**Total max gripping force**: 6800 daN

**Max peripheral roller speed**: 685 m/min

**Centering accuracy**\*: 0.10 mm

**Repeatability**: 0.02 mm

**Min operating pressure**: 10 bar

**Max operating pressure**: 60 bar

**Weight**: 370 kg

**Mounting holes**\**: N/A

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*At constant pressure and clamping force, 20 bar
**Note: Some hole pattern, can interfere on the bracket.

Check drawings.
### AX11I
- Built-in pressure amplifier
- Gripping range: 450-870 mm
- Total max gripping force: 9200 daN
- Max peripheral rollerspeed: 457 m/min
- Centering accuracy*: 0.20 mm
- Repeatability: 0.02 mm
- Min operating pressure: 20 bar
- Max operating pressure: 60 bar
- Weight: 1337 kg
- Mounting holes**: N/A

*At constant pressure and clamping force, 20 bar.
**Note: Same hole pattern, can interfere on the bracket. Check drawings.

### AX11E
- Gripping range: 450-870 mm
- Total max gripping force: 9200 daN
- Max peripheral rollerspeed: 457 m/min
- Centering accuracy*: 0.20 mm
- Repeatability: 0.02 mm
- Min operating pressure: 10 bar
- Max operating pressure: 60 bar
- Weight: 1421 kg
- Mounting holes**: N/A

*At constant pressure and clamping force, 20 bar.
**Note: Same hole pattern, can interfere on the bracket. Check drawings.
**Standard S Series**
Mounting pattern that is identical to other builders

**Standard N Series**
**AS6I**

- **Built-in pressure amplifier**
- **Gripping range**: 30-255 mm
- **Total max gripping force**: 4500 daN
- **Max peripheral roller speed**: 890 m/min
- **Centering accuracy**: 0.04 mm
- **Repeatability**: 0.005 mm
- **Min operating pressure**: 20 bar
- **Max operating pressure**: 70 bar
- **Weight**: 83 kg
- **Mounting holes**: Same as SLU-4

*At constant pressure and clamping force, 20 bar.

**AS6E**

- **Gripping range**: 30-255 mm
- **Total max gripping force**: 4500 daN
- **Max peripheral roller speed**: 890 m/min
- **Centering accuracy**: 0.04 mm
- **Repeatability**: 0.005 mm
- **Min operating pressure**: 10 bar
- **Max operating pressure**: 70 bar
- **Weight**: 92 kg
- **Mounting holes**: Same as SLU-4

*The note: Same hole pattern, can interfere on the bracket. Check drawings.
**AS7I**

- Built-in pressure amplifier
- Gripping range: 45-320 mm
- Total max gripping force: 5500 daN
- Max peripheral roller speed: 655 m/min
- Centering accuracy*: 0.06 mm
- Repeatability: 0.005 mm
- Min operating pressure: 20 bar
- Max operating pressure: 70 bar
- Weight: 143 kg
- Mounting holes**: Same as SLU-5

*At constant pressure and clamping force, 20 bar.
**Note: Same hole pattern, can interfere on the bracket. Check drawings.

**AS7E**

- Gripping range: 45-320 mm
- Total max gripping force: 5500 daN
- Max peripheral roller speed: 655 m/min
- Centering accuracy*: 0.06 mm
- Repeatability: 0.005 mm
- Min operating pressure: 10 bar
- Max operating pressure: 70 bar
- Weight: 165 kg
- Mounting holes**: Same as SLU-5

*At constant pressure and clamping force, 20 bar.
**Note: Same hole pattern, can interfere on the bracket. Check drawings.
**AS8I**

- Built-in pressure amplifier
- Gripping range: 85-360 mm
- Total max gripping force: 5500 daN
- Max peripheral roller speed: 765 m/min
- Centering accuracy*: 0.06 mm
- Repeatability: 0.005 mm
- Min operating pressure: 20 bar
- Max operating pressure: 70 bar
- Weight: 150 kg
- Mounting holes**: Same as SLU-5.1

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**AS8E**

- Gripping range: 85-360 mm
- Total max gripping force: 5500 daN
- Max peripheral roller speed: 765 m/min
- Centering accuracy*: 0.06 mm
- Repeatability: 0.005 mm
- Min operating pressure: 10 bar
- Max operating pressure: 70 bar
- Weight: 163 kg
- Mounting holes**: Same as SLU-5.1

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*At constant pressure and clamping force, 20 bar.
**Note: Same hole pattern, can interfere on the bracket. Check drawings.
### Standard N Series

#### AN1

- **Gripping range**: 6-70 mm
- **Cylinder size**: 40 mm
- **Total max gripping force**: 250 daN
- **Max peripheral roller speed**: 730 m/min
- **Centering accuracy**: 0.02 mm
- **Repeatability**: 0.005 mm
- **Standard operating pressure**: 10 bar
- **Max operating pressure**: 20 bar
- **Mounting holes**: Same as SUU-1

This drawing shows swing away upper arm, and dimensions of configuration U, L and B.

#### AN2

- **Gripping range**: 8-165 mm
- **Cylinder size**: 50 mm
- **Total max gripping force**: 785 daN
- **Max peripheral roller speed**: 930 m/min
- **Centering accuracy**: 0.02 mm
- **Repeatability**: 0.005 mm
- **Standard operating pressure**: 10 bar
- **Max operating pressure**: 20 bar
- **Mounting holes**: Same as SUU-1

*At constant pressure and clamping force, 20 bar.

**Note:** Same hole pattern, can interfere on the bracket. Check drawings.
This drawing shows swing away upper arm, and dimensions of configuration U, L and B.

**AN3**

- **Gripping range**: 12-125 mm
- **Cylinder size**: 50 mm
- **Total max gripping force**: 785 daN
- **Max peripheral rollerspeed**: 910 m/min
- **Centering accuracy**: 0.04 mm
- **Repeatability**: 0.005 m
- **Min operating pressure**: 10 bar
- **Max operating pressure**: 40 bar
- **Mounting holes**: N/A

*At constant pressure and clamping force, 20 bar.

**AN4**

- **Gripping range**: 12-160 mm
- **Cylinder size**: 80 mm
- **Total max gripping force**: 2010 daN
- **Max peripheral rollerspeed**: 805 m/min
- **Centering accuracy**: 0.04 mm
- **Repeatability**: 0.005 mm
- **Min operating pressure**: 10 bar
- **Max operating pressure**: 40 bar
- **Mounting holes**: Same as SLU-3

*Note: Some hole patterns can interfere on the bracket. Check drawings.
Diamond pads and narrow arms

Flexi Bracket

Extra Wide Ø 350-700mm

Wide Rollers

Rubber Rollers

Diamond pads and narrow arms
Spare Parts
Wiper

Wiper to remove dirt and chips from workpiece.

**Standard work piece wiper seals.**

Atling SteadyRest can also be equipped with a standard wiper seal. The wiper seals have the same diameter and is fitted on the arm. *Manual adjustable.*

**Resilient work piece wiper seal.**

Resilient work piece follow the work piece diameter and do not need to be adjusted. Note that the minimum diameter can be increased when using this seal.

### Find the right part number.

<table>
<thead>
<tr>
<th>Model</th>
<th>AX1</th>
<th>AX2</th>
<th>AX3</th>
<th>AX4</th>
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### Atling Steady Rest roller

**Cylindrical Roller**

Used to hold the work piece. This type of roller have nearly a plain surface, and therefore this is standard when the Steady Rest is fixed during the processing.

**Cambered Roller**

Used for traveling Steady Rest with the work piece. This type of roller have a convex surface, and is usually used when the Steady Rest is moving along the work piece during the process.

### Find the right part number.

<table>
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<tr>
<th>Model</th>
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<th>2</th>
<th>3</th>
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</table>

### Swing Away

Swing Away option if you need the arms to open an extra amount when changing the work piece. The Swing Away can be applied to either the upper, the lower, or both arms. What ever you choose, the size for the Steady Rest will have the same gripping range.

**Track Plate**

**Track Plate Swing**

### Find the right part number.

<table>
<thead>
<tr>
<th>Model</th>
<th>AX1</th>
<th>AX2</th>
<th>AX3</th>
<th>AX4</th>
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## Seal Kit Cylinder

Seal Kit Cylinder for AXI- and ASI-models

<table>
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Find the right part number.

## Mini Booster Kit/Mini Booster

Seal Kit for Mini Booster

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Find the right part number.

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Find the right part number.
### Shafts Kit

*Find the right part number.*

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### Rollers Kit

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### Wipers Kit

Standard work piece wiper seals.

*Find the right part number.*

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Accessories
**Bracket**

Atling can offer you a bracket. It will be unique for each particular machine.

**Adapter plate**

Atling can offer you an adapter plate. The adapter plate differs depending on the bracket.

**Eccentric Fine Adjustment Kit**

Eccentric roller pins on the arms allowed a quick fine adjustment of the center line.

**In line filter**

Minimize the risk of foreign particles in the hydraulic system that could damage the booster, and provide steady rest longer lifetime.

Part Number: A5065306
**Mini Booster Tool**

Part Number: A43262

LMC/Atling’s patented design of the precise machined angle on the roller levers gives us far superior performance of uniform clamping force throughout the clamping range of each steady. The patented angular lever design varies only 7% in grip force over the complete gripping range versus 37% variation for competitive models. This unique design not only delivers better quality grip force but also offers a smaller footprint versus competitive models.

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**Shaft Remover**

Find the right part number.

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**Why LMC/Atling?**

LMC/Atling’s patented design of the precise machined angle on the roller levers gives us far superior performance of uniform clamping force throughout the clamping range of each steady. The patented angular lever design varies only 7% in grip force over the complete gripping range versus 37% variation for competitive models. This unique design not only delivers better quality grip force but also offers a smaller footprint versus competitive models.
Nobody offers you this range of workholding solutions

Face Drivers & Live Centers
Power Chucks & Cylinders
Wheel Testing Equipment
Oil Field Products
Special Application Workholding
Wheel Chucks

With over 99 years of USA manufacturing and design, contact LMC for all your workholding needs.
Custom Built Manual Steady Rests

When off-the-shelf units won’t do.

Standard 1-1-1 units 3.47” to 7.87” and capacity up to 2 tons. Custom units to over 118” and 50 ton capacity available.
Since 1916 LMC has been the name to know in workholding. Some others have faltered. Even fizzled. But we’re just getting started. Growing. Re-shaping. Re-thinking. Re-investing in engineering and manufacturing capabilities. Listening and learning. Creating international partnerships. Seeking out the best in workholding worldwide to bring you the right solutions to your workholding problems.

For nearly a century, Logansport Machine Company has provided great products, services and solutions to the workholding industry. State-of-the-art manufacturing right here in the USA. Global partnerships in Taiwan, Germany, Italy and Sweden. Plus four offices and service centers in China. LMC is truly your international first call for workholding and machine tool accessory solutions.